F20

LCMR200 | Linear conveyor modules
GX | Single-axis robots
LCM100 | Linear conveyor modules
YK-X | SCARA robots
Robonity | Single-axis robots
PHASER | Linear motor single-axis robots
FLIP-X | Single-axis robots
TRANSERVO | Compact single-axis robots
XY-X | Cartesian robots
YP-X | Pick & place robots
CLEAN
CONTROLLER
INFORMATION
T type
F type
GF type
N type
B/R type

● High lead: Lead 40
● Origin on the non-motor side is selectable

Note. Upper robot cable (U) on models with brakes is a special order item, so please consult our sales office or sales representative for assistance. (External dimensions: overall length + 20 mm)

■ Ordering method

F20 - [ ] [ ] [ ] [ ] [ ] [ ] [ ]

Model	Lead designation	Brake Note 1	Cable entry location	Origin position change	Grease type	Stroke	Cable length Note 3
	40: 40mm 20: 20mm 10: 10mm	No entry: No brakes BK: Brakes provided	No entry: Standard (S) U: From the top Note 2 R: From the right L: From the left	None: Standard Z: Non-motor side	None: Standard GC: Clean	Lead 20·10: 200 to 1250 (50mm pitch) Lead 40: 200 to 1450 (50mm pitch)	3L: 3.5m 5L: 5m 10L: 10m 3K/5K/10K (Flexible cable)

TSX	220	[ ]	[ ]	[ ]	[ ]
Positioner Note 4	Driver: Power-supply voltage / Power capacity Note 5	Regenerative unit Note 6	LCD monitor	I/O selection	Battery
TSX: TS-X	220: 200V/400 to 600W	No entry: None R: With RGT	No entry: None L: With LCD	NP: NPN PN: PNP CC: CC-Link DN: DeviceNet™ EP: EtherNet/IP™ PT: PROFINET GW: No I/O board Note 7	B: With battery (Absolute) N: None (Incremental)

SR1-X	20	[ ]	[ ]	[ ]	[ ]
Controller	Driver: Power capacity Note 5	Usable for CE	Regenerative unit Note 6	I/O selection	Battery
	20: 400 to 600W	No entry: Standard E: CE marking	No entry: None R: With RG1	N: NPN P: PNP CC: CC-Link DN: DeviceNet™ PB: PROFIBUS	B: With battery (Absolute) N: None (Incremental)

RDV-X	2	20	[ ]
Driver	Power-supply voltage	Driver: Power capacity Note 5	Regenerative unit Note 6
	2: AC200V	20: 600W or less	RBR1 (Horizontal) RBR2 (Vertical)

Note 1. The model with a lead of 10mm cannot select specifications without brake (horizontal specifications).
The model with a lead of 40mm cannot select specifications with brake (vertical specifications).
Note 2. Upper robot cable (U) on models equipped with brake is a special-order item.
Note 3. The robot cable is standard cable (3L/5L/10L), but can be changed to flexible cable. See P.692 for details on robot cable.
Note 4. See P.600 for DIN rail mounting bracket.
Note 5. Acceleration / deceleration is different depending the Positioner or Controller or Driver.
Note 6. The robot with the high lead specifications (lead 40) needs a regenerative unit.
Note 7. Select this selection when using the gateway function.

■ Specifications

AC servo motor output (W)	600		
Repeatability Note 1 (mm)	+/-0.01		
Deceleration mechanism	Ball screw φ20		
Ball screw lead (mm)	40	20	10
Maximum speed Note 2 (mm/sec)	2400	1000 (1200 Note 3)	600
Maximum payload (kg) Horizontal	60	120	–
Maximum payload (kg) Vertical	–	25	45
Rated thrust (N)	255	510	1020
Stroke (mm)	200 to 1450 Note 4 (50mm pitch)		
Overall length (mm) Horizontal	Stroke+427	Stroke+417	–
Overall length (mm) Vertical	–	Stroke+447	
Maximum dimensions of cross section of main unit (mm)	W202 × H115		
Cable length (m)	Standard: 3.5 / Option: 5,10		
Linear guide type	4 rows of circular arc grooves × 2 rail		
Position detector	Resolvers Note 5		
Resolution (Pulse/rotation)	16384		

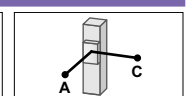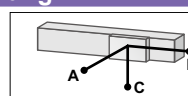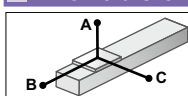Note 1. Positioning repeatability in one direction.
Note 2. When the stroke is longer than 800mm, resonance of the ball screw may occur depending on the operation conditions (critical speed). In this case, reduce the speed setting on the program by referring to the maximum speeds shown in the table below.
Note 3. To operate the unit at a speed exceeding 1,000mm/sec. (Max. speed), a regeneration unit RG1 is required.
Note 4. Longer than 1250mm stroke can be handled by the high lead specification (Lead 40) only.
Note 5. Position detectors (resolvers) are common to incremental and absolute specifications. If the controller has a backup function then it will be absolute specifications.
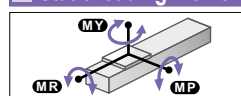
■ Allowable overhang Note

Horizontal installation (Unit: mm)

		A	B	C
Lead 40	10kg	4000	4000	3450
	20kg	3397	2235	2073
	60kg	2443	718	977
Lead 20	50kg	2602	869	1083
	80kg	2193	528	703
	120kg	1841	339	505

Wall installation (Unit: mm)

		A	B	C
Lead 40	10kg	3571	4000	4000
	20kg	2118	2164	3397
	60kg	1000	648	2443
Lead 20	50kg	1097	799	2602
	80kg	708	458	2193
	120kg	468	268	1841

Vertical installation (Unit: mm)

		A	C
Lead 20	15kg	2635	2635
	20kg	2000	2000
	25kg	1621	1621
Lead 10	20kg	2188	2188
	30kg	1446	1446
	45kg	951	951

Note. Distance from center of slider top to center of gravity of object being carried at a guide service life of 10,000 km.
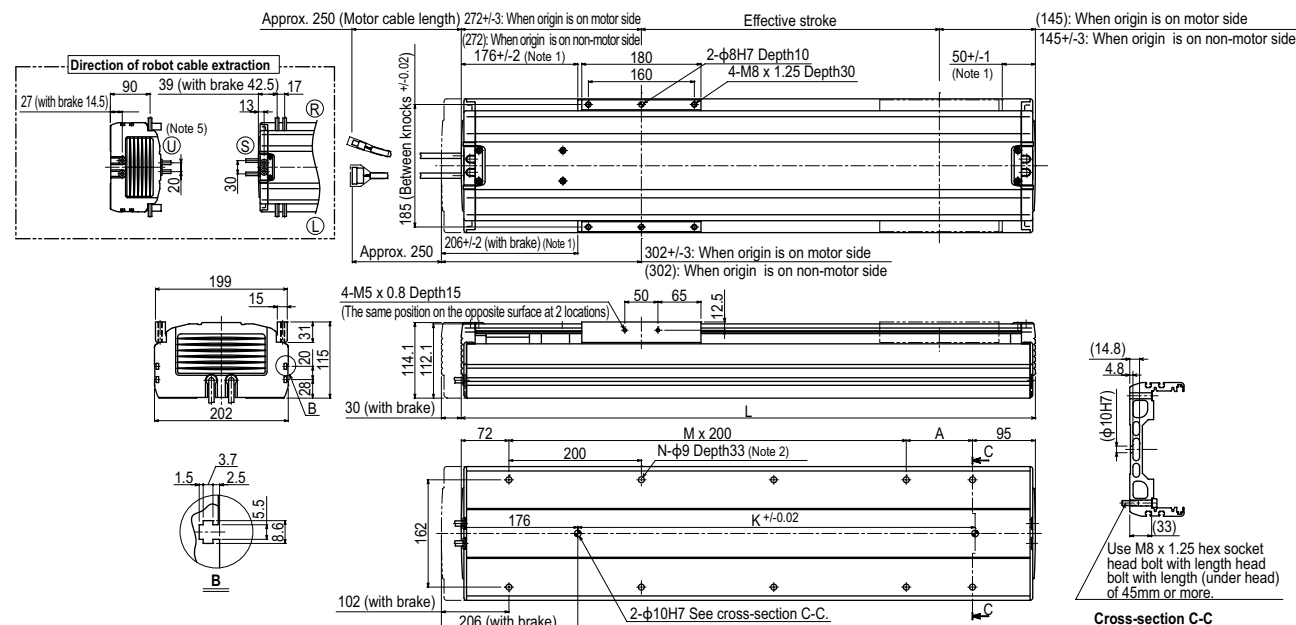
■ Static loading moment

(Unit: N·m)

MY	MP	MR
1196	1199	1052

■ Controller

Controller	Operation method
SR1-X20 Note RCX320, RCX340	Programming / I/O point trace / Remote command / Operation using RS-232C communication
TS-X220 Note	I/O point trace / Remote command
RDV-X220-RBR1 (Horizontal) RDV-X220-RBR2 (Vertical)	Pulse train control

Note. [The following arrangements require a regeneration unit.]
• Using in the upright position.
• To move at a speed exceeding 1,000 mm/sec horizontally.
• High lead (40) used horizontally.

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Note 1. Stop positions are determined by the mechanical stoppers at both ends.
Note 2. When installing the robot, do not use washers inside the robot body.
Note 3. Minimum bend radius of motor cable is R50.
Note 4. Weight of models with no brake. The weight of brake-attached models is 1.5 kg heavier than the models with no brake shown in the table.
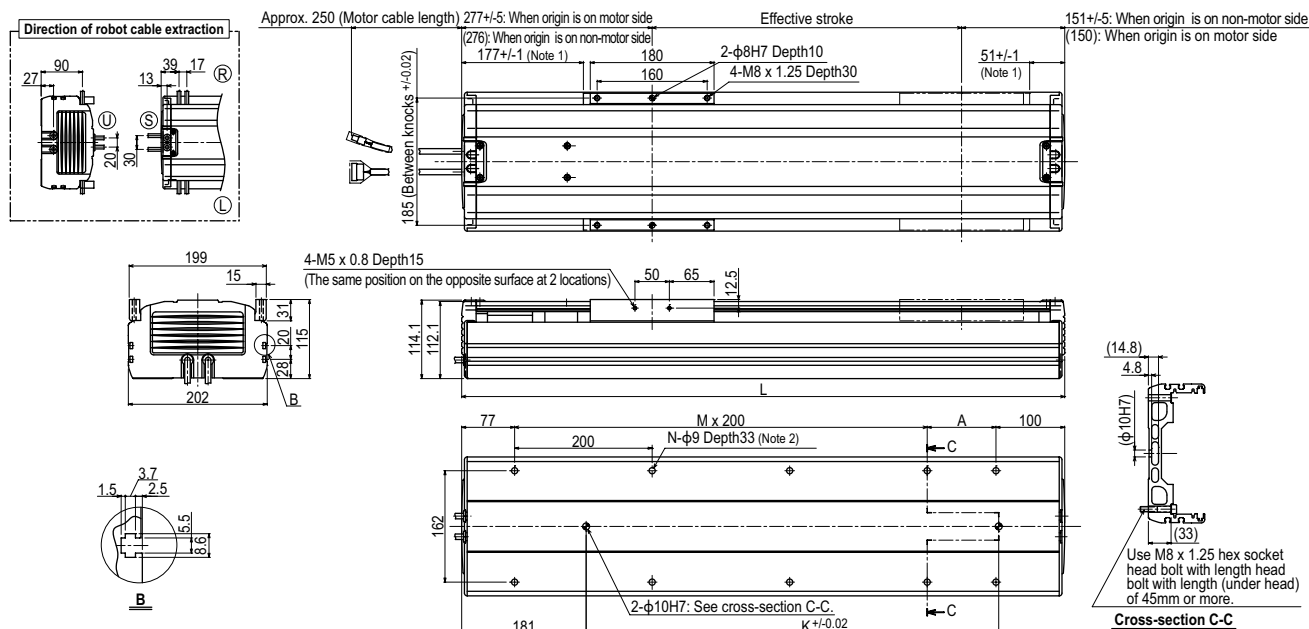Note 5. Make a separate consultation with us regarding robot cable (brake specifications) U extraction. (External dimensions: overall length + 20 mm)

Effective stroke	200	250	300	350	400	450	500	550	600	650	700	750	800	850	900	950	1000	1050	1100	1150	1200	1250
L	617	667	717	767	817	867	917	967	1017	1067	1117	1167	1217	1267	1317	1367	1417	1467	1517	1567	1617	1667
A	50	100	150	200	50	100	150	200	50	100	150	200	50	100	150	200	50	100	150	200	50	100
M	2	2	2	2	3	3	3	3	4	4	4	4	5	5	5	5	6	6	6	6	7	7
N	8	8	8	8	10	10	10	10	12	12	12	12	14	14	14	14	16	16	16	16	18	18
K	420	420	420	420	600	600	600	600	780	780	780	780	960	960	960	960	1140	1140	1140	1320	1320	1320
Weight (kg) Note 4	21.0	22.0	22.9	23.8	24.8	25.7	26.6	27.5	28.5	29.4	30.3	31.2	32.1	33.0	34.0	34.9	35.8	36.7	37.7	38.6	39.5	40.4
Maximum speed Note 6 (mm/sec) Lead 20	1000 (1200 Note 7)												960	840	720	600	480					
Lead 10	600												480	420	360	300	240					
Speed setting	–												80%	70%	60%	50%	40%					

Note 6. When the stroke exceeds 800mm, although depending on the moving range, the ball screw may resonate (critical speed). In that case, make adjustment to lower the speed on the program using the maximum speed given in the above table as a guide.
Note 7. To operate the unit at a speed exceeding 1,000mm/sec. a regeneration unit RG1 is required.

Controller | SR1-X ▶ 618 | TS-X ▶ 592 | RDV-X ▶ 606

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F20 High lead type: Lead 40

Direction of robot cable extraction

Approx. 250 (Motor cable length) 277+/-5: When origin is on motor side
(276): When origin is on non-motor side

177+/-1 (Note 1)

185 (Between knocks +/-0.02)

2-φ8H7 Depth10
4-M8 x 1.25 Depth30

180
160

Effective stroke

151+/-5: When origin is on non-motor side
(150): When origin is on motor side

51+/-1 (Note 1)

4-M5 x 0.8 Depth15
(The same position on the opposite surface at 2 locations)

199
15
31
20
28
115
202

114.1
112.1

50   65
12.5

L

77   M x 200   A   100
N-φ9 Depth33 (Note 2)
200
162
2-φ10H7: See cross-section C-C.
181
K +/-0.02

(14.8)
4.8
(φ10H7)
(33)
Use M8 x 1.25 hex socket head bolt with length head bolt with length (under head) of 45mm or more.

Cross-section C-C

B
3.7
2.5
1.5
5.5
8.6

Note 1. Stop positions are determined by the mechanical stoppers at both ends.
Note 2. When installing the robot, do not use washers inside the robot body.

Note 3. Minimum bend radius of motor cable is R50.

Effective stroke	200	250	300	350	400	450	500	550	600	650	700	750	800	850	900	950	1000	1050	1100	1150	1200	1250	1300	1350	1400	1450
L	627	677	727	777	827	877	927	977	1027	1077	1127	1177	1227	1277	1327	1377	1427	1477	1527	1577	1627	1677	1727	1777	1827	1877
A	50	100	150	200	50	100	150	200	50	100	150	200	50	100	150	200	50	100	150	200	50	100	150	200	50	100
M	2	2	2	2	3	3	3	3	4	4	4	4	5	5	5	5	6	6	6	6	7	7	7	7	8	8
N	8	8	8	8	10	10	10	10	12	12	12	12	14	14	14	14	16	16	16	16	18	18	18	18	20	20
K	420	420	420	420	600	600	600	600	780	780	780	780	960	960	960	960	1140	1140	1140	1320	1320	1320	1320	1320	1320	1320
Weight (kg)	21.2	22.2	23.1	24.0	25.0	25.9	26.8	27.7	28.7	29.6	30.5	31.4	32.3	33.2	34.2	35.1	36.0	36.9	37.9	38.8	39.7	40.6	41.5	42.4	43.3	44.2
Maximum speed Note 4 (mm/sec) Lead 40							2400							1920	1680		1440		1200			960			840	720
Speed setting							–							80%	70%		60%		50%			40%			35%	30%

Note 4. When the stroke is longer than 800mm, resonance of the ball screw may occur depending on the operation conditions (critical speed). In this case, reduce the speed setting on the program by referring to the maximum speeds shown in the table above.
Note 5. Longer than 1250mm stroke can be handled by the high lead specification (Lead 40) only.

Controller **SR1-X ▶ 618** | **TS-X ▶ 592** | **RDV-X ▶ 606**